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Julien Alistair Brown, Stuart Bailey and
Stephen Brand

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1. Your reference

PAS16

2. Patent application number

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17 JUL 2002

3. Full name of the applicant (underline all surnames)

CELLTECH R+D LIMITED,
208, BATH ROAD,
SLOUGH,
SL1 3WE

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

UK 8121485001

4. Title of the invention

CHEMICAL COMPOUNDS

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

FAO :- H. KENDALL,
CELLTECH R+D LTD,
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FOR AND ON BEHALF OF CELLTECH R & O LTD
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CHEMICAL COMPOUNDS

This invention relates to a number of phenylalanine enamide esters, to compositions containing them, to processes for their preparation, and to their use in medicine.

Over the last few years it has become increasingly clear that the physical interaction of inflammatory leukocytes with each other and other cells of the body plays an important role in regulating immune and inflammatory responses [Springer, T. A., *Nature*, 346, 425, (1990); Springer, T. A., *Cell*, 76, 301, (1994)]. Specific cell surface molecules collectively referred to as cell adhesion molecules mediate many of these interactions.

The adhesion molecules have been sub-divided into different groups on the basis of their structure. One family of adhesion molecules which is believed to play a particularly important role in regulating immune and inflammatory responses is the integrin family. This family of cell surface glycoproteins has a typical non-covalently linked heterodimer structure. At least 16 different integrin alpha chains and 8 different integrin beta chains have been identified [Newman, P. *et al*, *Molecular Medicine Today*, 304, (1996)]. The members of the family are typically named according to their heterodimer composition although trivial nomenclature is widespread in the field. Thus the integrin $\alpha 4 \beta 1$ consists of the integrin alpha 4 chain associated with the integrin beta 1 chain, but is also widely referred to as Very Late Antigen 4 or VLA-4. Not all of the potential pairings of integrin alpha and beta chains have yet been observed in nature and the integrin family has been subdivided into a number of subgroups based on the pairings that have been recognised to date [Sonnenberg, A., *Current Topics in Microbiology and Immunology*, 184, 7, (1993)].

The importance of integrin function in normal physiological responses is highlighted by two human deficiency diseases in which integrin function is defective. Thus in the disease termed Leukocyte Adhesion Deficiency (LAD) there is a defect in one of the families of integrins expressed on leukocytes [Marlin, S. D. *et al*, *J. Exp. Med.* 164, 855, (1986)]. Patients suffering from this disease have a reduced ability to recruit leukocytes to

inflammatory sites and suffer recurrent infections, which in extreme cases may be fatal. In the case of patients suffering from the disease termed Glanzman's thrombasthenia (a defect in a member of the beta 3 integrin family) there is a defect in blood clotting (Hodivala-Dilke, K. M., J. Clin. Invest. 103, 229, (1999)).

The potential to modify integrin function in such a way as to beneficially modulate cell adhesion has been extensively investigated in animal models using specific antibodies and peptides that block various functions of these molecules [e.g. Issekutz, T. B., J. Immunol. 149, 3394, (1992); Li, Z. *et al*, Am. J. Physiol. 263, L723, (1992); Mitjans, F. *et al*, J. Cell Sci. 108, 2825, (1995); Brooks, P. C. *et al*, J. Clin. Invest. 96, 1815, (1995); Binns, R. M. *et al*, J. Immunol. 157, 4094, (1996); Hammes, H.-P. *et al*, Nature Medicine 2, 529, (1996); Srivata, S. *et al*, Cardiovascular Res. 36, 408 (1997)]. In particular an anti $\alpha_4\beta_7$ -antibody has demonstrated both clinical and histologic improvement of inflammatory activity and disease in a non-human primate model of inflammatory bowel disease [Hesterberg, P.E. *et al*, Gastroenterol, 111, 1373-80 (1996)]. A number of monoclonal antibodies which block integrin function are currently being investigated for their therapeutic potential in human disease, and one, ReoPro, a chimeric antibody against the platelet integrin $\alpha_{IIb}\beta_3$ is in use as a potent anti-thrombotic agent for use in patients with cardiovascular complications following coronary angioplasty.

Integrins recognize both cell surface and extracellular matrix ligands, and ligand specificity is determined by the particular alpha-beta subunit combination of the molecule [Newman, P., *ibid*]. One particular integrin subgroup of interest involves the α_4 chain which can pair with two different beta chains β_1 and β_7 [Sonnenberg, A., *ibid*]. The $\alpha_4\beta_1$ pairing occurs on many circulating leukocytes (for example lymphocytes, monocytes, eosinophils and basophils) although it is absent or only present at low levels on circulating neutrophils. $\alpha_4\beta_1$ binds to an adhesion molecule (Vascular Cell Adhesion Molecule-1 also known as VCAM-1) frequently up-regulated on endothelial cells at sites of inflammation [Osborne, L., Cell, 62, 3, (1990)]. The molecule has also been shown to bind to at least three sites in the matrix molecule fibronectin [Humphries,

M. J. *et al*, Ciba Foundation Symposium, 189, 177, (1995)]. Based on data obtained with monoclonal antibodies in animal models it is believed that the interaction between $\alpha 4\beta 1$ and ligands on other cells and the extracellular matrix plays an important role in leukocyte migration and activation [Yednock, T. A. *et al*, Nature, 356, 63, (1992); Podolsky, D. K. *et al*, J. Clin. Invest. 92, 372, (1993); Abraham, W. M. *et al*, J. Clin. Invest. 93, 776, (1994)].

The integrin generated by the pairing of $\alpha 4$ and $\beta 7$ has been termed LPAM-1 [Holzmann, B. and Weissman, I. L., EMBO J. 8, 1735, (1989)]. The $\alpha 4\beta 7$ pairing is expressed on certain sub-populations of T and B lymphocytes and on eosinophils [Erle, D. J. *et al*, J. Immunol. 153, 517 (1994)]. Like $\alpha 4\beta 1$, $\alpha 4\beta 7$ binds to VCAM-1 and fibronectin. In addition, $\alpha 4\beta 7$ binds to an adhesion molecule believed to be involved in the homing of leukocytes to mucosal tissue such as gastrointestinal mucosa termed MAdCAM-1 [Berlin, C. *et al*, Cell, 74, 185, (1993)]. MAdCAM-1 is preferentially expressed in the gastrointestinal track. The interaction between $\alpha 4\beta 7$ and MAdCAM-1 may also be important at sites of inflammation outside of mucosal tissue [Yang, X.-D. *et al*, PNAS, 91, 12604, (1994)].

Regions of the peptide sequence recognized by $\alpha 4\beta 1$ and $\alpha 4\beta 7$ when they bind to their ligands have been identified. $\alpha 4\beta 1$ seems to recognise LDV, IDA or REDV peptide sequences in fibronectin and a QIDSP sequence in VCAM-1 [Humphries, M. J. *et al*, *ibid*] whilst $\alpha 4\beta 7$ recognises a LDT sequence in MAdCAM-1 [Birskin, M. J. *et al*, J. Immunol. 156, 719, (1996)]. There have been several reports of inhibitors of these interactions being designed from modifications of these short peptide sequences [Cardarelli, P. M. *et al*, J. Biol. Chem., 269, 18668, (1994); Shorff, H. N. *et al*, Biorganic Med. Chem. Lett., 6, 2495, (1996); Vanderslice, P. *et al*, J. Immunol., 158, 1710, (1997)]. It has also been reported that a short peptide sequence derived from the $\alpha 4\beta 1$ binding site in fibronectin can inhibit a contact hypersensitivity reaction in a trinitrochlorobenzene sensitised mouse [Ferguson, T. A., *et al*, PNAS, 88, 8072, (1991)].

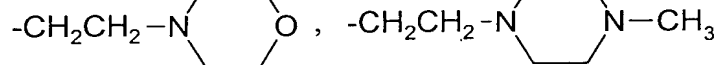
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group;

It will be appreciated that compounds of formula (1) may exist as enantiomers or diastereomers. The invention is to be understood to extend to all such enantiomers, diastereomers and mixtures thereof, including racemates. Formula (1) is intended to represent all individual isomers and mixtures thereof, unless stated or shown otherwise.

Salts of compounds of the invention include pharmaceutically acceptable salts, for example acid addition salts derived from inorganic or organic acids.

Acid addition salts include hydrochlorides, hydrobromides, hydroiodides, alkylsulphonates, e.g. methanesulphonates, ethanesulphonates, or isothionates, arylsulphonates, e.g. p-toluenesulphonates, besylates or napsylates, phosphates, sulphates, hydrogen sulphates, acetates, trifluoroacetates, propionates, citrates, maleates, fumarates, malonates, succinates, lactates, oxalates, tartrates and benzoates.

Particularly useful salts of compounds according to the invention include pharmaceutically acceptable salts, especially acid addition pharmaceutically acceptable salts.

A compound of the invention which is:

Propyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-
 ([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates
 and N-oxides thereof;
 2,2-Dimethylpropyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-
 [4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates
 and N-oxides thereof;
 2-Methoxyethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-
 ([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates
 and N-oxides thereof;
 2-(2-Hydroxyethoxy)ethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-
 ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the
 salts, solvates and N-oxides thereof;

- 2-(2-Methoxyethoxy)ethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates and N-oxides thereof;
- 2-(Morpholin-4-yl)ethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates and N-oxides thereof;
- 2-(4-Methylpiperazin-1-yl)ethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates and N-oxides thereof;
- 10 Tetrahydrofuran-2-ylmethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates and N-oxides thereof.

A more particular compound of the invention which is:

- 15 2-Hydroxyethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates and N-oxides thereof;
- Isopropyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate and the salts, solvates
- 20 and N-oxides thereof.

The compounds according to the invention are potent and selective inhibitors of $\alpha 4$ integrins. The ability of the compounds to act in this way may be simply determined by employing tests such as the cellular assays described in the Examples hereinafter.

The compounds are of use in modulating cell adhesion and in particular are of use in the prophylaxis and treatment of diseases or disorders including inflammation in which the extravasation of leukocytes plays a role and the invention extends to such a use and to the use of the compounds for the manufacture of a medicament for treating such diseases or disorders,

Diseases or disorders of this type include inflammatory arthritis such as rheumatoid arthritis, vasculitis or polydermatomyositis, multiple sclerosis,

allograft rejection, diabetes, inflammatory dermatoses such as psoriasis or dermatitis, asthma and inflammatory bowel disease.

5 For the prophylaxis or treatment of disease the compounds according to the invention may be administered as pharmaceutical compositions, and according to a further aspect of the invention we provide a pharmaceutical composition which comprises a compound of formula (1) together with one or more pharmaceutically acceptable carriers, excipients or diluents.

10 Pharmaceutical compositions according to the invention may take a form suitable for oral, buccal, parenteral, nasal, topical or rectal administration, or a form suitable for administration by inhalation or insufflation.

15 For oral administration, the pharmaceutical compositions may take the form of, for example, tablets, lozenges or capsules prepared by conventional means with pharmaceutically acceptable excipients such as binding agents (e.g. pregelatinised maize starch, polyvinylpyrrolidone or hydroxypropyl methylcellulose); fillers (e.g. lactose, microcrystalline cellulose or calcium hydrogen phosphate); lubricants (e.g. magnesium stearate, talc or silica); disintegrants (e.g. potato starch or sodium glycollate); or wetting agents (e.g. sodium lauryl sulphate). The tablets
20 may be coated by methods well known in the art. Liquid preparations for oral administration may take the form of, for example, solutions, syrups or suspensions, or they may be presented as a dry product for constitution with water or other suitable vehicle before use. Such liquid preparations
25 may be prepared by conventional means with pharmaceutically acceptable additives such as suspending agents, emulsifying agents, non-aqueous vehicles and preservatives. The preparations may also contain buffer salts, flavouring, colouring and sweetening agents as appropriate.

30 Preparations for oral administration may be suitably formulated to give controlled release of the active compound.

35 For buccal administration the compositions may take the form of tablets or lozenges formulated in conventional manner.

The compounds for formula (1) may be formulated for parenteral administration by injection e.g. by bolus injection or infusion. Formulations for injection may be presented in unit dosage form, e.g. in glass ampoule or multi dose containers, e.g. glass vials. The compositions for injection
5 may take such forms as suspensions, solutions or emulsions in oily or aqueous vehicles, and may contain formulatory agents such as suspending, stabilising, preserving and/or dispersing agents. Alternatively, the active ingredient may be in powder form for constitution with a suitable vehicle, e.g. sterile pyrogen-free water, before use.

10

In addition to the formulations described above, the compounds of formula (1) may also be formulated as a depot preparation. Such long acting formulations may be administered by implantation or by intramuscular injection.

15

For nasal administration or administration by inhalation, the compounds for use according to the present invention are conveniently delivered in the form of an aerosol spray presentation for pressurised packs or a nebuliser, with the use of suitable propellant, e.g. dichlorodifluoromethane,
20 trichloro-fluoromethane, dichlorotetrafluoroethane, carbon dioxide or other suitable gas or mixture of gases.

The compositions may, if desired, be presented in a pack or dispenser device which may contain one or more unit dosage forms containing the
25 active ingredient. The pack or dispensing device may be accompanied by instructions for administration.

The quantity of a compound of the invention required for the prophylaxis or treatment of a particular condition will vary depending on the compound
30 chosen, and the condition of the patient to be treated. In general, however, daily dosages may range from around 100ng/kg to 100mg/kg e.g. around 0.01mg/kg to 40mg/kg body weight for oral or buccal administration, from around 10ng/kg to 50mg/kg body weight for parenteral administration and around 0.05mg to around 1000mg e.g.
35 around 0.5mg to around 1000mg for nasal administration or administration by inhalation or insufflation.

The esters of formula (1) may be prepared by the processes described in the Examples hereinafter.

- 5 In addition, N-oxides of compounds of formula (1) may be prepared for example by oxidation of the corresponding nitrogen base using an oxidising agent such as hydrogen peroxide in the presence of an acid such as acetic acid, at an elevated temperature, for example around 70°C to 80°C, or alternatively by reaction with a peracid such as peracetic acid
10 in a solvent, e.g. dichloromethane, at ambient temperature.

- Salts of compounds of formula (1) may be prepared by reaction of a compound of formula (1) with an appropriate acid in a suitable solvent or mixture of solvents e.g. an organic solvent such as an ether e.g.
15 diethylether, or an alcohol, e.g. ethanol using conventional procedures.

- Where it is desired to obtain a particular enantiomer of a compound of formula (1) this may be produced from a corresponding mixture of enantiomers using any suitable conventional procedure for resolving
20 enantiomers.

- Thus for example diastereomeric derivatives, e.g. salts, may be produced by reaction of a mixture of enantiomers of formula (1) e.g. a racemate, and an appropriate chiral compound, e.g. a chiral base. The
25 diastereomers may then be separated by any convenient means, for example by crystallisation and the desired enantiomer recovered, e.g. by treatment with an acid in the instance where the diastereomer is a salt.

- In another resolution process a racemate of formula (1) may be separated
30 using chiral High Performance Liquid Chromatography. Alternatively, if desired a particular enantiomer may be obtained by using an appropriate chiral intermediate in one of the processes described above. Alternatively, a particular enantiomer may be obtained by performing an enantiomer specific enzymatic biotransformation e.g. an ester hydrolysis using an
35 esterase and then purifying only the enantiomerically pure hydrolysed acid from the unreacted ester antipode.

Chromatography, recrystallisation and other conventional separation procedures may also be used with intermediates or final products where it is desired to obtain a particular geometric isomer of the invention.

5

The following Examples illustrate the preparation of compounds of the invention. All temperatures are in °C. The following abbreviations are used:

- | | | |
|----|---|-------------------------------|
| | EtOAc - ethyl acetate; | DCM - dichloromethane; |
| 10 | MeOH - methanol; | HOAc - acetic acid; |
| | EtOH - ethanol; | Me - methyl; |
| | DMSO - dimethylsulphoxide; | DMF - N,N-dimethylformamide; |
| | THF - tetrahydrofuran, | HOBT - 1-hydroxybenzotriazole |
| | Et ₃ NHCl – triethylamine hydrochloride | |
| 15 | EDC – 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride | |
- All NMR's were obtained either at 300MHz or 400MHz.

All Intermediates and Examples were named with the aid of Beilstein Autonom (available from MDL Information Systems GmbH, Therdor-
 20 Heuss-Allee 108D 60486, Frankfurt, Germany) or were given names that seemed consistent, with the exception that propanoates were named by the IUPAC name rather than the trivial name (propionate) and isonicotinoyl (trivial name) is used in place of pyridine-4-carbonyl.

25 INTERMEDIATE 1

3-Cyano-4-(2-(N,N-dimethylamino)ethylen-1-yl)pyridine

A solution of 4-methyl-3-cyanopyridine [prepared according to Ref: J. Prakt. Chem. 338, 663 (1996)], (8.0g, 67.8mmol) and N,N-dimethylformamide diethyl acetal (11.0g, 74.8mmol) in dry DMF (50ml)
 30 was stirred at 140° under N₂ for 2 days. An additional portion of N,N,-dimethylformamide diethyl acetal (5g) was added and stirred at 140° for 4h. The volatiles were removed *in vacuo* and the obtained dark oil partitioned between EtOAc (300ml) and water (50ml). The phases were separated and the aqueous layer re-extracted with EtOAc (3x100ml). The
 35 combined organic extracts were washed with brine (30ml), dried

(Na₂SO₄), treated with activated charcoal, filtered and evaporated *in vacuo* to afford essentially pure title compound as a dull orange solid (10.1g, 85%). δ H (CDCl₃) 8.49 (1H, s), 8.25 (1H, d, \underline{J} 5.9Hz), 7.29 (1H, d, \underline{J} 13.2Hz), 7.09 (1H, d, \underline{J} 5.9Hz), 5.25 (1H, d, \underline{J} 13.2Hz) and 2.99 (6H, s); m/z (ES⁺, 70V) 174 (MH⁺).

INTERMEDIATE 2

1-Hydroxy-[2,7]-naphthyridine hydrochloride salt

HCl gas was bubbled through a stirred solution of Intermediate 1 (6.2g, 3.58mmol) in glacial acetic acid (50ml) and water (0.64ml, 3.55mmol) for 1-2min. The reaction mixture was stirred in a stoppered flask at 40° for 18h. The volatiles were removed *in vacuo* affording a dark residue, which was treated with water (3x20ml) and re-evaporated *in vacuo*. The obtained dark semi-solid was treated with 40ml warm ethanol, ice-cooled, and the undissolved solid collected by filtration affording the title compound as a green coloured solid (5.2g, 80%). δ H (DMSO-d₆) 12.5 (1H, br s), 9.38 (1H, s), 8.84 (1H, d, \underline{J} 7.0Hz), 8.15 (1H, d, \underline{J} 7.0Hz), 7.89 (1H, br dd, \underline{J} 7.0, 5.0Hz) and 6.85 (1H, d, \underline{J} 7.0Hz); m/z (ES⁺, 70V), 147 (MH⁺).

INTERMEDIATE 3

1-Chloro-[2,7]-naphthyridine

Intermediate 2 (5.2g, 28.5mmol) was stirred with phosphorous oxychloride (75ml) at 110° for 24h. The volatiles were removed *in vacuo* affording a dark oil which was poured into an ice-bath cooled mixture of saturated aqueous NaHCO₃ (100ml containing 20g solid NaHCO₃) and EtOAc (100ml). After thorough mixing the phases were separated and the aqueous layer re-extracted with EtOAc (2x75ml). The combined organic extracts were washed with brine (15ml), dried (Na₂SO₄) and evaporated *in vacuo* to afford the title compound as a yellow solid (4.0g, 85%). δ H (CDCl₃) 9.45 (1H, s), 8.81 (1H, d, \underline{J} 5.7Hz), 8.47 (1H, d, \underline{J} 5.7Hz), 7.66 (1H, d, \underline{J} 5.7Hz) and 7.60 (1H, d, \underline{J} 5.7Hz); m/z (ES⁺, 70V) 165 and 167 (MH⁺).

INTERMEDIATE 4**Ethyl (2S)-2-amino-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate**

A solution of ethyl-(S)-3-[4-aminophenyl]-2-[(t-butoxycarbonylamino]propanoate (638mg, 2.07mmol) and Intermediate 3 (310mg, 1.88mmol) in ethoxyethanol (2ml) was stirred at 120° for 15 min and at 100° for 1h under nitrogen. The volatiles were removed *in vacuo* and the dark residue partitioned between EtOAc (70ml) and saturated aqueous NaHCO₃ (10ml). The phases were separated and the aqueous layer re-extracted with EtOAc (2x30ml). The combined organic extracts were washed with brine (10ml), dried (Na₂SO₄) and evaporated *in vacuo* to afford a dark foam. Chromatography (SiO₂; 5 to 10% MeOH/DCM) afforded a mixture of ethyl-(S)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]-2-[(t-butoxycarbonyl)amino]propanoate and some of the title compound (730mg). This mixture was treated with a solution of trifluoroacetic acid (5ml) and DCM (5ml) at room temperature for 1h. The volatiles were removed *in vacuo* and the residue partitioned between EtOAc (75ml) and saturated aqueous NaHCO₃ (20ml). The phases were separated and the aqueous layer re-extracted with EtOAc (3x30ml). The combined organic extracts were washed with brine (10ml), dried (Na₂SO₄) and evaporated *in vacuo* to afford an orange solid. Chromatography (SiO₂; 10% MeOH/DCM) afforded the title compound as a straw-coloured solid (420mg, 60% over two steps). δ H (CDCl₃) 10.70 (1H, s), 10.31 (1H, s), 9.44 (1H, d, \underline{J} 5.6Hz), 8.94 (1H, d, \underline{J} 5.6Hz), 8.55 (1H, d, \underline{J} 7.3Hz), 8.54 (2H, d, \underline{J} 8.5Hz), 8.46 (1H, d, \underline{J} 5.6Hz), 7.94 (2H, d, \underline{J} 8.5Hz), 4.84 (2H, q, \underline{J} 7.1Hz), 4.35 (1H, t, \underline{J} 6.6Hz), 4.10 (2H, br s), 3.64 (1H, dd, \underline{J} 13.5, 6.4Hz), 3.56 (1H, dd, \underline{J} 13.5, 7.0Hz) and 1.95 (3H, t, \underline{J} 7.1Hz); m/z (ES⁺, 70V) 337 (MH⁺).

INTERMEDIATE 5**Ethyl (2S)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]-2-(3-oxospiro[3.5]non-1-en-1-ylamino)propanoate**

A solution of the ethyl ester of Intermediate 4 (565mg, 1.68mmol) and 1-keto-3-hydroxyspiro[3,5]-non-2-ene [prepared according to the method of Wasserman, H. H *et al* J. Org. Chem., 38, 1451-1455 (1973)] (280mg, 1.84mmol) in DCM (20ml) was stirred at room temperature for 24h.

Concentration *in vacuo* and chromatography (SiO₂, EtOAc) of the residue gave the title compound as a pale yellow powder (1.4mmol, 73%). δ H (CDCl₃) 9.61 (1H, s), 8.65 (1H, d, \underline{J} 5.7Hz), 8.25 (1H, d, \underline{J} 5.8Hz), 7.71 (2H, d, \underline{J} 8.4Hz), 7.63 (1H, d, \underline{J} 8.5Hz), 7.12 (2H, d, \underline{J} 8.5Hz), 7.05 (1H, d, \underline{J} 5.8Hz), 5.80 (1H, m), 4.55 (1H, s), 4.29 (2H, q, \underline{J} 7.2Hz), 3.13 (2H, m), 1.87–1.25 (14H, m); m/z (ES⁺, 70V) 471.1 (MH⁺).

INTERMEDIATE 6

10 Ethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate

A stirred solution of the compound of Intermediate 5 (300mg, 0.637mmol) and triethylamine (1.2eq, 100 μ l) in THF (10ml) at 0° was treated dropwise with a solution of bromine in DCM (2% v/v, 2.1ml, 1.2eq). After 12h the reaction was diluted with DCM (50ml) and washed successively with
15 saturated aqueous NaHCO₃, dried (MgSO₄) filtered and concentrated *in vacuo*. The residual foam was triturated with diisopropylether and the resulting solid collected and dried *in vacuo* to give the title compound as a pale yellow powder (0.45mmol, 76%). δ H (CDCl₃) 9.81 (1H, s), 8.64 (1H, d, \underline{J} 5.7Hz), 8.29 (1H, d, \underline{J} 5.8Hz), 7.75 (2H, d, \underline{J} 8.3Hz), 7.60 (1H, d, \underline{J} 5.8Hz), 7.12 (2H, d, \underline{J} 8.4Hz), 7.08 (1H, d, \underline{J} 5.7Hz), 5.91 (1H, m), 5.03 (1H, m), 4.28 (2H, q, \underline{J} 7.1Hz), 3.29 (2H, m), 1.81–1.39 (10H, m), 1.35 (3H, t, \underline{J} 7.1Hz); m/z (ES⁺, 70V) 550.0 (MH⁺).

INTERMEDIATE 7

25 (2S)-2-(2-Bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propionic acid

The compound in Intermediate 6 (219mg, 0.40mmol) in THF (5ml) was treated in a single portion with LiOH.H₂O (19mg, 0.44mmol) in H₂O (1ml) and the reaction stirred at room temperature for 2h. The reaction was then
30 quenched by the addition of HOAc (glacial, 1ml) and the volatiles removed *in vacuo*. Water (10ml) was then added to the residual foam and stirred vigorously to effect precipitation. The precipitate was then collected by vacuum filtration and the residue washed with water (2x5ml). Drying under vacuum gave the title compound as a white powder (0.25mmol, 64%). δ H
35 (DMSO d₆, 300 K) 9.90 (1H, s), 9.56 (1H, s), 8.86 (1H, d, \underline{J} 9.3Hz), 8.66

(1H, d, J 5.6Hz), 8.17 (1H, d, J 5.7Hz), 7.81 (2H, d, J 8.2Hz), 7.70 (1H, d, J 5.6Hz), 7.24 (2H, d, J 8.4Hz), 7.14 (1H, d, J 5.7Hz), 4.78 (1H, m) 3.23 (1H, dd, J 13.9, 4.1Hz), 2.99 (1H, dd, J 13.7, 10.0Hz), 1.81–1.04 (11H, m); *m/z* (ES⁺, 70V) 522.0 (MH⁺).

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Example 1

2-Hydroxyethyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate

To a solution of the acid of Intermediate 7 (0.35g, 0.67mmol) in DMF (3ml) was added EDC (0.15g), HOBT (0.09g), and ethylene glycol (1ml). The mixture was stirred at room temperature overnight and then partitioned between EtOAc(20ml) and water (10ml). The organics were separated and washed with water (4 x 10ml), brine (10ml), dried (Na₂SO₄), filtered and concentrated *in vacuo* to give the crude product as yellow foam.

Chromatography (SiO₂, EtOAc) afforded the title compound as a yellow solid (0.25g, 66%). ¹H NMR (DMSO d₆) 9.84 (1H, s), 9.53 (1H, s), 8.93 (1H, d, J = 9.3Hz), 8.66 (1H, d, J = 5.6Hz), 8.16 (1H, d, J=5.7Hz), 7.81 (2H, d, J=8.5Hz), 7.69 (1H, d, J=5.6Hz), 7.23 (2H, d, J=8.6Hz), 7.13 (1H, d, J=5.7Hz), 4.87 (2H, m), 4.19 (2H, m), 3.63 (2H, m), 3.24 (1H, dd, J=4.3, 14.0Hz), 3.02 (1H, dd, J=9.8, 13.9Hz), 1.53-1.80 (7H, m), 1.42 (1H, d, J=12.4Hz), 1.17 (2H, br). *m/z* (ESI, 70V) 567 (MH⁺)

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Example 2

Isopropyl (2S)-2-(2-bromo-3-oxospiro[3.5]non-1-en-1-ylamino)-3-[4-([2,7]naphthyridin-1-ylamino)phenyl]propanoate

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Solid acid from Intermediate 7 (3.6g, 6.9mmol) was added portion-wise to HCl in isopropanol, prepared beforehand by the action of acetyl chloride (10 mL) on the alcohol (100 mL) at 0-5°C. The resulting solution was left to stand at ambient temperature (20-25°C) for 16 h, checked for completion by LC, and then stripped to dryness *in vacuo*. The residue was taken up in isopropyl acetate containing triethylamine (15g) and stirred for 1h. The precipitated solid (Et₃NHCl) was filtered off and the liquors were evaporated in the presence of silica gel (10g). The pre-adsorbed product was then purified by column chromatography (SiO₂, isopropyl acetate) to give the pure isopropyl ester as a yellow-green foam after removal of the solvent (3.0g, 77.4% yield).

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¹H NMR (CDCl₃) 9.45 (1H,s), 8.68 (1H,d), 8.23 (1H, d), 7.68 (2H, d), 7.65 (1H, b,s), 7.54 (1H, d), 7.12 (2H, d), 7.05 (1H, d), 5.96 (1H, d), 5.12 (1H, septuplet), 4.95 (1H, m), 3.22 (2H, d), 1.42-1.88 (10H, m), 1.28 (6H, dd). m/z (ESI 70v) 565 (MH⁺).

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The following cellular assays can be used to demonstrate the potency and selectivity of the compounds according to the invention. In each of these assays an IC₅₀ value was determined for each test compound and represents the concentration of compound necessary to achieve 50% inhibition of cell adhesion where 100% = adhesion assessed in the absence of the test compound and 0% = absorbance in wells that did not receive cells.

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$\alpha_4\beta_1$ Integrin-dependent Jurkat cell adhesion to VCAM-Ig

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96 well NUNC plates were coated with F(ab)₂ fragment goat anti-human IgG Fc γ -specific antibody [Jackson Immuno Research 109-006-098: 100 μ l at 2 μ g/ml in 0.1M NaHCO₃, pH 8.4], overnight at 4°. The plates were washed (3x) in phosphate-buffered saline (PBS) and then blocked for 1h in PBS/1% BSA at room temperature on a rocking platform. After washing (3x in PBS) 9 ng/ml of purified 2d VCAM-Ig diluted in PBS/1% BSA was added and the plates left for 60 minutes at room temperature on a rocking platform. The plates were washed (3x in PBS) and the assay then performed at 37° for 30 min in a total volume of 200 μ l containing 2.5 x 10⁵ Jurkat cells in the presence or absence of titrated test compounds.

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Each plate was washed (2x) with medium and the adherent cells were fixed with 100 μ l methanol for 10 minutes followed by another wash. 100 μ l 0.25% Rose Bengal (Sigma R4507) in PBS was added for 5 minutes at room temperature and the plates washed (3x) in PBS. 100 μ l 50% (v/v) ethanol in PBS was added and the plates left for 60min after which the absorbance (570nm) was measured.

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$\alpha_4\beta_7$ Integrin-dependent JY cell adhesion to MAdCAM-Ig

This assay was performed in the same manner as the $\alpha_4\beta_1$ assay except that MAdCAM-Ig (150ng/ml) was used in place of 2d VCAM-Ig and a sub-line of the β -lympho blastoid cell-line JY was used in place of Jurkat cells. The IC_{50} value for each test compound was determined as described in the $\alpha_4\beta_1$ integrin assay.

$\alpha_5\beta_1$ Integrin-dependent K562 cell adhesion to fibronectin

96 well tissue culture plates were coated with human plasma fibronectin (Sigma F0895) at 5 μ g/ml in phosphate-buffered saline (PBS) for 2 hr at 37°C. The plates were washed (3x in PBS) and then blocked for 1h in 100 μ l PBS/1% BSA at room temperature on a rocking platform. The blocked plates were washed (3x in PBS) and the assay then performed at 37°C in a total volume of 200 μ l containing 2.5x 10⁵ K562 cells, phorbol-12-myristate-13-acetate at 10ng/ml, and in the presence or absence of titrated test compounds. Incubation time was 30 minutes. Each plate was fixed and stained as described in the $\alpha_4\beta_1$ assay above.

$\alpha_m\beta_2$ -dependent human polymorphonuclear neutrophils adhesion to plastic

96 well tissue culture plates were coated with RPMI 1640/10% FCS for 2h at 37°C. 2 x 10⁵ freshly isolated human venous polymorphonuclear neutrophils (PMN) were added to the wells in a total volume of 200 μ l in the presence of 10ng/ml phorbol-12-myristate-13-acetate, and in the presence or absence of test compounds, and incubated for 20min at 37°C followed by 30min at room temperature. The plates were washed in medium and 100 μ l 0.1% (w/v) HMB (hexadecyl trimethyl ammonium bromide, Sigma H5882) in 0.05M potassium phosphate buffer, pH 6.0 added to each well. The plates were then left on a rocker at room temperature for 60 min. Endogenous peroxidase activity was then assessed using tetramethyl benzidine (TMB) as follows: PMN lysate samples mixed with 0.22% H₂O₂ (Sigma) and 50 μ g/ml TMB (Boehringer Mannheim) in 0.1M sodium acetate/citrate buffer, pH 6.0 and absorbance measured at 630nm.

α IIb/ β ₃ -dependent human platelet aggregation

Human platelet aggregation was assessed using impedance aggregation on the Chronolog Whole Blood Lumiaggregometer. Human platelet-rich plasma (PRP) was obtained by spinning fresh human venous blood anticoagulated with 0.38% (v/v) tri-sodium citrate at 220xg for 10 min and diluted to a cell density of 6×10^8 /ml in autologous plasma. Cuvettes contained equal volumes of PRP and filtered Tyrode's buffer (g/liter: NaCl 8.0; MgCl₂.H₂O 0.427; CaCl₂ 0.2; KCl 0.2; D-glucose 1.0; NaHCO₃ 1.0; NaHPO₄.2H₂O 0.065). Aggregation was monitored following addition of 2.5 μ M ADP (Sigma) in the presence or absence of inhibitors.

In the above assays compounds of the invention such as the compounds of the Examples generally have IC₅₀ values in the $\alpha_4\beta_1$ assay of 1 μ M and below and in the $\alpha_4\beta_7$ assay of 5 μ M and below.

